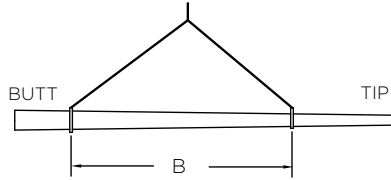


IMPORTANT! PLEASE READ BEFORE HANDLING THE POLES

1. Prior to unloading, inspect general condition of poles to be sure no obvious damage has occurred during shipping.
2. Use the sketches shown below as a guide for unloading the poles. Verify that crane straps are in good condition.
3. Always use experienced crane operators following all safety rules.
4. When storing poles, it is crucial that the pole is blocked up in a level position so it does not bend under its own weight (see below). Also, when storing poles for an extended period of time, over 2 weeks, it is crucial to remove the protective packaging from around the pole. This will ensure the pole or the acrylic coating is not affected by trapped moisture.
5. When feeding wires through the pole raceway, wires should be pulled from the tip of the pole toward the butt of the pole, ensuring any loose debris within the raceway is pulled toward the larger open end of the pole, instead of getting clogged in the narrower tip.
6. When installing, raise pole as smoothly as possible, referring to the sketches below.
7. Call one of our StressCrete facilities listed below if there are any questions or concerns.


HANDLING INSTRUCTIONS FOR POLES SHORTER THAN 80'

HANDLING INSTRUCTIONS FOR POLES 80' AND LONGER

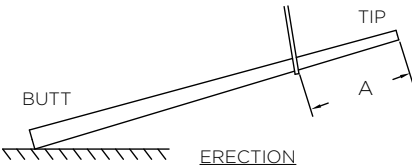


HANDLING AND UNLOADING

	POLE LENGTH UP TO 50'	POLE LENGTH BETWEEN 50' & 80'
A	LOCATE ABOVE POINT OF BALANCE	20% OF DISTANCE FROM POLE TIP
B	RECOMMENDED MINIMUM 10'	MIN. 20% & UP TO 50% POLE LENGTH
C	10% OF POLE LENGTH	15% OF POLE LENGTH
D	25% OF POLE LENGTH	30% OF POLE LENGTH



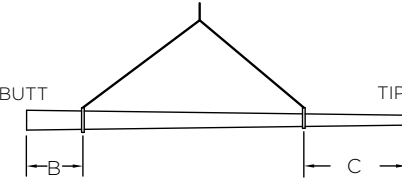
POLE STORAGE



ERECTION

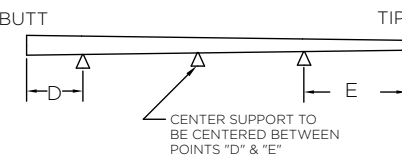
- * ** WHEN HEAVY HARDWARE IS BEING ERECTED ON POLE, CONTACT MANUFACTURER FOR LOCATION OF TOP PICK-UP POINT OR REFER TO APPROVAL DRAWING FOR FACTORY INSTALLED PICK UP HOLE.
- * ** WHEN STORING FOR ANY LENGTH OF TIME, POLES MUST BE SUPPORTED SO THAT THEY ARE NOT BENT UNDER THEIR OWN WEIGHT.
- * ** IDEALLY, A SPREAD OF 50% OF POLE LENGTH IS BEST FOR UNLOADING POLES OVER 50' IN LENGTH.

▲ USE WEDGES AT ENDS OF EACH ROW TO KEEP STORAGE BUNK SECURE



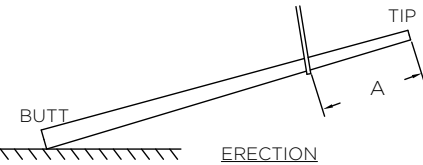
HANDLING AND UNLOADING

	80'	85'	90'	95'	100'	105'	110'
A	25'	25'	25'	30'	30'	30'	35'
B	15'	15'	20'	25'	25'	25'	25'
C	25'	25'	25'	30'	30'	30'	30'
D	10'	10'	10'	10'	15'	15'	15'
E	10'	15'	15'	15'	15'	15'	15'



POLE STORAGE

CENTER SUPPORT TO BE CENTERED BETWEEN POINTS "D" & "E"



ERECTION

- * ** WHEN HEAVY HARDWARE IS BEING ERECTED ON POLE, CONTACT MANUFACTURER FOR LOCATION OF TOP PICK-UP POINT OR REFER TO APPROVAL DRAWING FOR FACTORY INSTALLED PICK UP HOLE.
- * ** WHEN STORING FOR ANY LENGTH OF TIME, POLES MUST BE SUPPORTED SO THAT THEY ARE NOT BENT UNDER THEIR OWN WEIGHT.

▲ USE WEDGES AT ENDS OF EACH ROW TO KEEP STORAGE BUNK SECURE